

VS6M

VS6M

Solenoid Operated Directional Valve

SUBPLATE MOUNTING ISO 4401-03

P max 5000 PSI 350 bar Q max 26 GPM 100 I/min



The VS6M series valves are ideal for application in washdown and outdoor mobile environments, and are supplied with a zinc-nickel surface treatment suitable to ensure a salt spray resistance up to 600h (test operated according to UNI EN ISO 9227 standards and test evaluation operated according to UNI EN ISO 10289 standards).

The valve body is made with high strength iron castings with internal passages designed to minimize pressure drop.

The valve can be supplied for valve functions requiring 2 or 3 positions, as well as 3 way or 4 way flow functions.

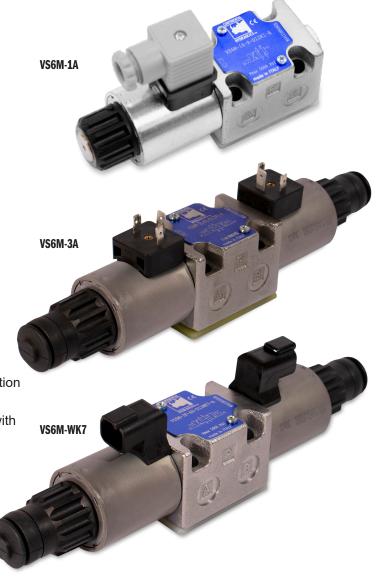
Key Features:

- Coil connections include DIN 43650 and DEUTSCH DT04-2P
- Flows to 26 GPM and multiple spool options
- With 5000 PSI rated work ports and the tank port is rated to 3000 PSI

PERFORMANCE:

(Obtained with mineral oil with viscosity of 36 cSt at 50°C and electronic control card)

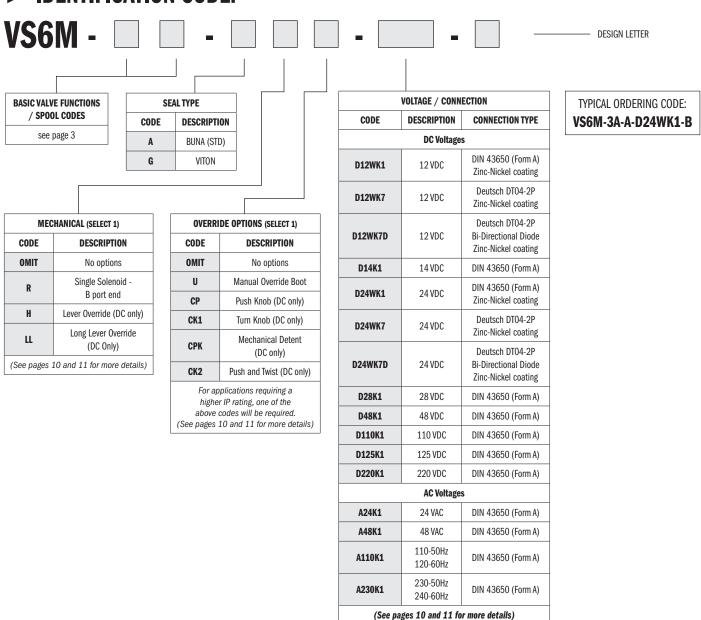
| Max operating pressure: P - A - B ports T port DC | PSI (bar) | 5000 (350) 3000 (210) DC 2300 (160) AC |
|---|---|--|
| T port AC Maximum flowrate | GPM (I/mi) | 26 (100) AC |
| Pressure drops Δp-Q | see page 4 | |
| Operating limits | see pa | ge 5 - 6 |
| Electrical features | see page 10 - 11 | |
| Electrical connections | see page 9 | |
| Ambient temperature range | °F (°C) -4 / 140 (-20 / +50 | |
| Fluid temperature range | °F (°C) | -4 / 176 (-20 / +80) |
| Fluid viscosity range | cSt | 10 - 400 |
| Fluid contamination degree | according to ISO 4406:1999 class 20/18/15 | |
| Recommended viscosity | cSt | 25 |
| Mass: single solenoid valve double solenoid valve | lbs (kg) | 3.1 (1,5) 4.4 (2) |





VS6M

► IDENTIFICATION CODE:



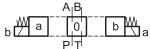
Please see Connectors Catalog Form #1027453

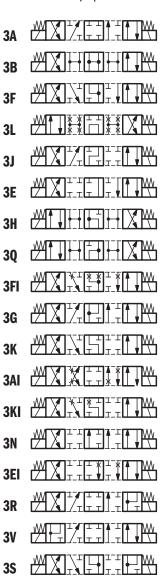
VS6M

► FUNCTIONS/SPOOL CODES:

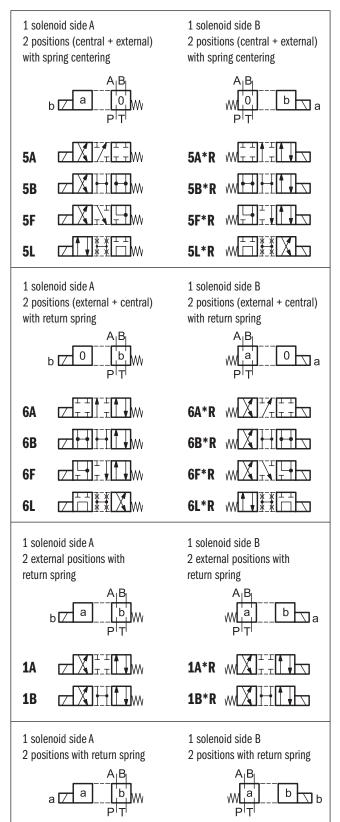
2 solenoids

3 positions with spring centering





3T



Besides the diagrams shown, which are the most frequently used, other special versions are available: consult our technical department for their identification, feasibility and operating limits.

2 solenoids

2AJ

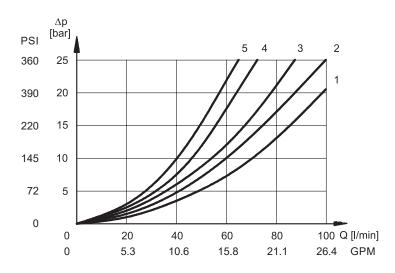
9X

VS6M

▶ PERFORMANCE DATA:

PRESSURE DROPS Δp-Q

(obtained with viscosity 36 cSt at 50 °C)



Refer to curve 5 for the pressure drops between working lines A and B of the spools 3G, 3R, 3V, 3S and 3T used in regenerative schemes.

ENERGIZED POSITION

| | FLOW DIRECTION | | | |
|------------------|-------------------|----------|-------------------|-------------------|
| SPOOL TYPE | $P \rightarrow A$ | P→ B | $A \rightarrow T$ | $B \rightarrow T$ |
| | | CURVES (| ON GRAPH | |
| 3A, 5A | 2 | 2 | 3 | 3 |
| 3B, 5B | 1 | 1 | 3 | 3 |
| 3F, 5F, 6F | 3 | 3 | 1 | 1 |
| 3L, 5L, 6L | 5 | 5 | 5 | 5 |
| 3J | 2 | 1 | 3 | 3 |
| 3E | 2 | 2 | 3 | 1 |
| 3H, 3Q | 4 | 5 | 5 | 5 |
| 3FI | 2 | 2 | 3 | 3 |
| 3G | 1 | 3 | 1 | 3 |
| 3K | 2 | 2 | 1 | 3 |
| 3AI, 3KI, 3EI | 2 | 2 | 3 | 3 |
| 3N | 1 | 2 | 3 | 3 |
| 3R, 3S | 1 | 5 | 2 | |
| 3V, 3S | 5 | 1 | | 2 |
| 1A | 3 | 3 | 3 | 3 |
| 1B | 2 | 2 | 2 | 2 |
| 9X | 3 | 3 | | |
| 2A, 2B, 2AW, 2AJ | 2 | 2 | 2 | 2 |

DE-ENERGIZED POSITION

| | FLOW DIRECTION | | | | |
|----------------|-----------------|------|-------------------|-------------------|-------------------|
| SPOOL TYPE | P → A | P→ B | $A \rightarrow T$ | $B \rightarrow T$ | $P \rightarrow T$ |
| | CURVES ON GRAPH | | | | |
| 3B, 5B | | | | | 2 |
| 3F, 5F, 6F | | | 3 | 3 | |
| 3L, 5L, 6L, S4 | | | | | 5 |
| 3J | | 4 | | | |
| 3E | | | | 3 | |
| 3H, 3Q | | | 6 | 6 | 3 |
| 3G | 3 | 3 | | | |
| 3K | | | 3 | | |
| 3N | 4 | | | | |
| 3S, 3T | | | 3 | 3 | |

SWITCHING TIMES

The values indicated are obtained according to ISO 6403 standard, with mineral oil viscosity 36 cSt at 50°C.

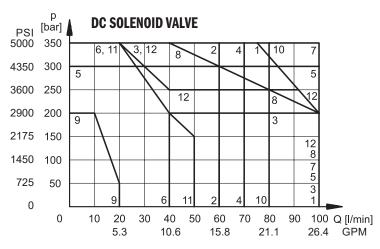
| SPOOL TYPE | TIMES [MS] | | |
|------------|------------|---------------|--|
| 010021112 | ENERGIZING | DE-ENERGIZING | |
| DC | 25 - 75 | 15 - 25 | |
| AC | 10 - 25 | 15 - 40 | |

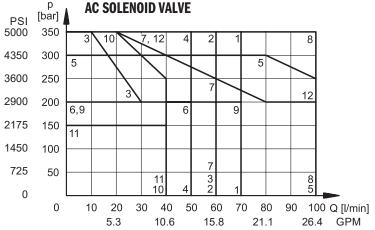
VS6M

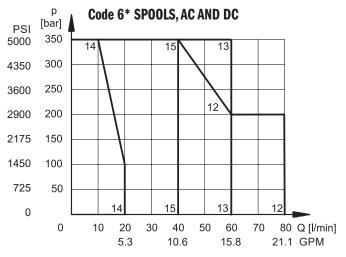
► PERFORMANCE DATA: Operating Limits

The curves define the flow rate operating fields according to the valve pressure of the different versions. The values have been obtained according to ISO 6403 norm with solenoids at rated temperature and supplied with voltage equal to 90% of the nominal voltage. The value have been obtained with mineral oil, viscosity 36 cSt, temperature 50 °C and filtration according to ISO 4406:1999 class 18/16/13.

The limits for 1B and 1A spools refer to the 4-way operation. The operating limits of a 4-way valve in 3-way operation or with port A or B plugged or without flow are shown in the chart on the next page. The performance of the DC solenoid powered by AC with rectifier connectors are on page 6.







DC SOLENOID VALVE

| | CU | CURVE | |
|----------|-------------------|-------------------|--|
| SP00L | $P \rightarrow A$ | $P \rightarrow B$ | |
| 3A, 5A | 1 | 1 | |
| 3B, 5B | 2 | 2 | |
| 3F, 5F | 3 | 3 | |
| 3L, 5L | 4 | 4 | |
| 3J | 5 | 5 | |
| 3E | 4 | 6 | |
| 3H | 4 | 4 | |
| 3Q | 4 | 4 | |
| 3FI | 7 | 7 | |
| 3G | 7 | 7 | |
| 3K | 4 | 6 | |
| 3AI | 1 | 1 | |
| 3KI | 4 | 4 | |
| 3N | 5 | 5 | |
| 3EI | 4 | 4 | |
| 3R | 6* | 6 | |
| 3V | 6 | 6* | |
| 3\$ | 6 | 6 | |
| 3T | 6 | 6 | |
| 1A | 7 | 7 | |
| 1B | 8 | 8 | |
| 2A | 7 | 7 | |
| 2B | 8 | 8 | |
| 2AN, 2AJ | 7 | 7 | |

AC SOLENOID VALVE

| SP00L | CURVE | | |
|----------|-------------------|-------------------|--|
| SPUUL | $P \rightarrow A$ | $P \rightarrow B$ | |
| 3A, 5A | 1 | 1 | |
| 3B, 5B | 2 | 2 | |
| 3F, 5F | 3 | 3 | |
| 3L, 5L | 2 | 2 | |
| 3J | 5 | 5 | |
| 3E | 6 | 6 | |
| 3H | 4 | 4 | |
| 3Q | 4 | 4 | |
| 3FI | 7 | 7 | |
| 3G | 8 | 8 | |
| 3K | 6 | 6 | |
| 3AI | 2 | 2 | |
| 3KI | 7 | 7 | |
| 3N | 5 | 5 | |
| 3EI | 7 | 7 | |
| 3R | 10* | 10 | |
| 3V | 10 | 10* | |
| 3\$ | 10* | 10 | |
| 3T | 10 | 11* | |
| 1A | 1 | 1 | |
| 1B | 1 | 1 | |
| 2A | 8 | 8 | |
| 2B | 9 | 9 | |
| 2AN, 2AJ | 8 | 8 | |
| | | | |

* Performance obtained for a valve with A and B lines connected the one to the piston-side chamber and the other to the rod-side chamber of a double-acting cylinder with area ratio 2:1.

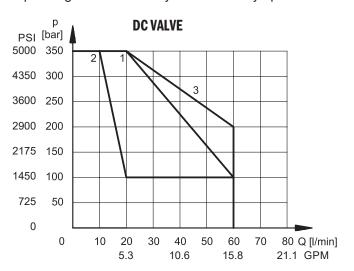
| SP00L | CURVE |
|-------|-------|
| 6A | 12 |
| 6B | 13 |
| 6F | 14 |
| 6L | 15 |

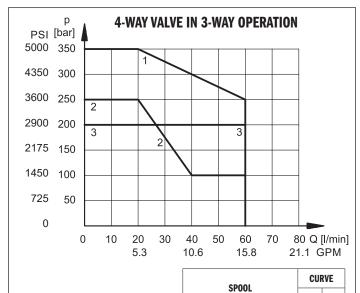
VS6M

▶ PERFORMANCE DATA:

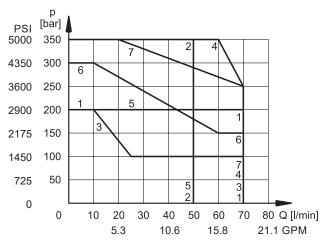
4-way valve in 3-way operation

Operating limits of a 4-way valve in 3-way operation or with port A or B plugged or without flow.





AC solenoid valve with coil A110 fed with 110V - 60 Hz



| SP00L | CURVE | | |
|--------|----------------------------|-------------------------------------|--|
| SPUUL | $P \mathop{\rightarrow} A$ | $\textbf{P} \rightarrow \textbf{B}$ | |
| 3A, 5A | 1 | 1 | |
| 3B, 5B | 2 | 2 | |
| 3F, 5F | 3 | 3 | |
| 3L, 5L | 4 | 4 | |
| 3FI | 5 | 5 | |
| 1A | 2 | 2 | |
| 2A | 6 | 6 | |

| OUDVE | | 1B backpr. A; 1B-*R backpr. B |
|-------------------|-------|--------------------------------|
| CURVE | | 1A backpr. B; 1A-*R backpr. A |
| $P \rightarrow A$ | P → B | 1B backpr. B; 1B-*R backpr. A |
| 1 | 1 | 10 backpi. b, 10- it backpi. A |
| 2 | 2 | |
| | 2 | |
| 3 | 3 | |
| 4 | 4 | |

1A backpr. A; 1A-*R backpr. B

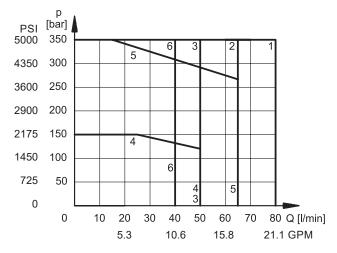
DC AC

1 1 2 1

3 3

1 | 1

Operating limits for DC solenoid valves fed with AC with rectifier connector: VEA-6FR-A (1008400)



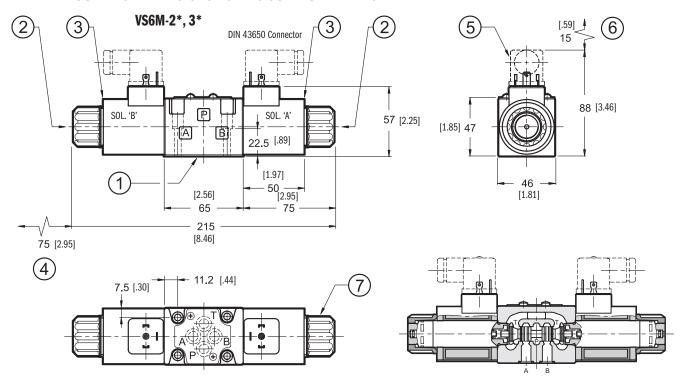
| SPOOL | CURVE | |
|--------|--------------|-------------------|
| SPUUL | $P\!\to\! A$ | $P \rightarrow B$ |
| 3A, 5A | 2 | 2 |
| 3B, 5B | 3 | 3 |
| 3F, 5F | 4 | 4 |
| 3L, 5L | 2 | 2 |
| 3FI | 5 | 5 |
| 1A | 6 | 6 |
| 2A | 1 | 1 |
| | | |

VS6M

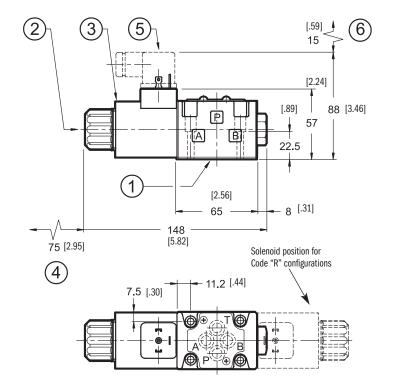
► INSTALLATION DATA:

Dimensions mm [in]

OVERALL AND MOUNTING DIMENSIONS FOR DC SOLENOID VALVES



VS6M-1*, 5*, 6*, 9*



| Valve fastening: BD03-125 |
|---|
| Tightening torque: 4-6 lb-ft (5.4 - 8 Nm) |

| 1 | Mounting surface with sealing rings: 4pcs of AS568-012 90 Shore A |
|---|---|
| 2 | Standard manual override included in the solenoid tube |
| 3 | Coil (360° revolving) |
| 4 | Coil removal space |
| 5 | EN 175301-803 (ex DIN 43650) connector to be ordered separately. |
| 6 | Connector removal space |
| 7 | Locking ring: tightening torque 4 lb-ft (5 Nm) |

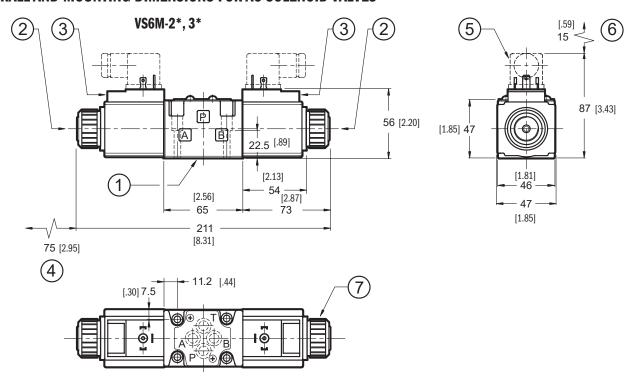


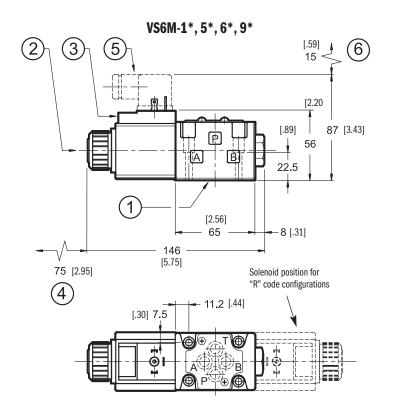
VS6M

► INSTALLATION DATA:

Dimensions mm [in]

OVERALL AND MOUNTING DIMENSIONS FOR AC SOLENOID VALVES





| Valve fastening: BD03-125 |
|---|
| Tightening torque: 4-6 lb-ft (5.4 - 8 Nm) |

| 1 | Mounting surface with sealing rings: 4pcs of AS568-012 90 Shore A | | |
|---|---|--|--|
| 2 | Standard manual override included in the solenoid tube | | |
| 3 | Coil (360° revolving) | | |
| 4 | Coil removal space | | |
| 5 | EN 175301-803 (ex DIN 43650) connector to be ordered separately. | | |
| 6 | Connector removal space | | |
| 7 | Locking ring: tightening torque 4 lb-ft (5 Nm) | | |



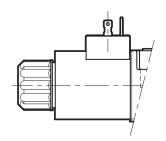
VS6M

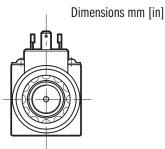
ELECTRICAL:

CONNECTIONS

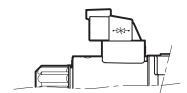
See Connectors and Cable Sets Catalog (1027453) for all available connection styles.

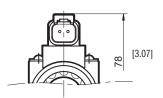
Connection for EN 175301-803 (ex DIN 43650) connector code WK1 (DC voltage version only)





Connection for DEUTSCH DT06-2S male connector code WK7 code WK7D (with diode)





Solenoids

These are essentially made up of two parts: tube and coil. The tube is threaded into the valve body and includes the armature that moves immersed in oil, without wear. The inner part, in contact with the oil in the return line, ensures heat dissipation. The coil is fastened to the tube by a threaded ring, and can be rotated 360°, to suit the available space.

NOTE: In order to further reduce the emissions, with DC supply, use of type H connectors is recommended. These prevent voltage peaks on opening of the coil supply electrical circuit.

| SUPPLY VOLTAGE FLUCTUATION | ± 10% Vnom |
|--|-------------------------------|
| MAX SWITCH ON FREQUENCY | 18.000 ins/hr |
| DUTY CYCLE | 100% |
| ELECTROMAGNETIC COMPATIBILITY (EMC) (NOTE) | In compliance with 2014/30/EU |
| LOW VOLTAGE | In compliance with 2014/35/EU |
| CLASS OF PROTECTION: Coil insulation (VDE 0580) | class H |
| Impregnation: DC valve | class F |
| AC valve | class H |



VS6M

ELECTRICAL:

Protection from atmospheric agents IEC 60529

The IP protection degree is guaranteed only with both valve and connectors of an equivalent IP degree, correctly connected and installed.

| Electric Connection Code | Electric Connection Protection | Whole Valve Protection | |
|-----------------------------|-----------------------------------|---------------------------|--|
| K1 | IP65 | IP65 | |
| WK1 | IP66 | IP66 | |
| WK7 | IP66/IP68/IP69 IP69K* | IP66/IP68/IP69 IP69K* | |
| WK7D | IP66/IP68/IP69 IP69K* | IP66/IP68/IP69 IP69K* | |

^(*) The IP69K protection degree is not taken in account in IEC 60529 but is included in ISO 20653.

Current and absorbed power for DC solenoid valves

The coils WK feature a zinc-nickel surface treatment.

The WK7D coil includes a bi-directional diode for protection from voltage peaks during switching. During the switching the diode significantly reduces the energy released by the winding, but limiting the voltage to 31.4 V in the D12 coil and to 58.9 V in the D24 coil.

Using connectors type "D" (VEA-6FR) with embedded bridge rectifier it is possible to feed DC coils (starting from 48V voltage) with alternating current (50 or 60 Hz), considering a reduction of the operating limits (see page 6).

| Code | Nominal Voltage [V] | Resistance at 20 °C [Ω] | Current Consumption [A] | Power Consumption [W] | Replacment Coil Code |
|---------|---------------------------|-------------------------------|-------------------------------|-----------------------------|-------------------------|
| D12WK1 | 12 | 4.4 | 2.72 | 32.7 | M3984000001 |
| D12WK7 | 12 | 4.4 | 2.72 | 32.7 | M3984000101 |
| D12WK7D | 12 | 4.4 | 2.72 | 32.7 | M3984000111 |
| D14K1 | 14 | 7.2 | 1.93 | 27 | M1903086 |
| D24WK1 | 24 | 18.6 | 1.29 | 31 | M3984000002 |
| D24WK7 | 24 | 18.6 | 1.29 | 31 | M3984000102 |
| D24WK7D | 24 | 18.6 | 1.29 | 31 | M3984000112 |
| D28K1 | 28 | 26 | 1.11 | 31 | M1903082 |
| D48K1 | 48 | 78.6 | 0.61 | 29.5 | M1903083 |
| D110K1 | 110 | 423 | 0.26 | 28.2 | M1903464 |
| D125K1 | 125 | 550 | 0.23 | 28.6 | M1903467 |
| D220K1 | 220 | 1692 | 0.13 | 28.2 | M1903465 |

Current and absorbed power for AC solenoid valve

The table shows current and power consumption values at inrush and at holding, for AC coils.

Coils for alternating current (values ± 5%).

| Suffix | Nominal voltage [V] | Freq. | Resistance at 20 °C | Current consumption at inrush [A] | Current consumption at holding [A] | Power consumption at inrush [VA] | Power consumption at holding [VA] | Coil code [K1] |
|--------|---------------------------|-------|------------------------|--|---|----------------------------------|--|-------------------|
| A24K1 | 24 | 50 | 1,69 | 5,81 | 1,32 | 139 | 32 | M1902830 |
| A48K1 | 48 | 50 | 6,02 | 3,78 | 0,86 | 182 | 41 | M1902831 |
| A440V4 | 110V-50Hz | | 22 | 1,76 | 0,40 | 194 | 44 | M1000000 |
| A110K1 | 120V-60Hz | E0/60 | 33 | 1,54 | 0,35 | 185 | 42 | M1902832 |
| A020V4 | 230V-50Hz | 50/60 | 105 | 0,92 | 0,21 | 213 | 48 | M1000000 |
| A230K1 | 240V-60Hz | | 135 | 0,79 | 0,18 | 190 | 43 | M1902833 |

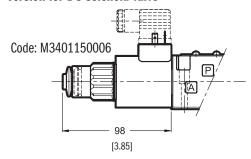
VS6M

MANUAL OVERRIDES:

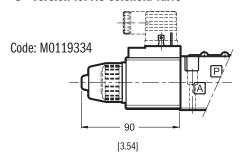
Dimensions mm [in]

Manual override, boot protected

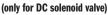
U - Version for DC solenoid valve

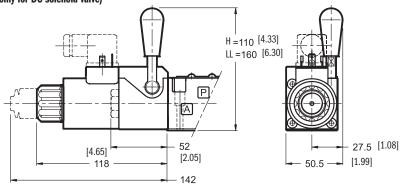


U - Version for AC solenoid valve

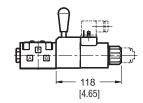


H Lever manual override





[5.59]

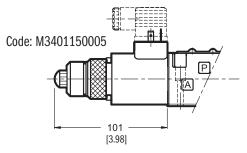


NOTES: the CH device is located on the A side of the valve, with the exception of the valves type VS6M-*R.

Not available on function code 6 valves.

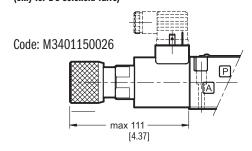
CP Push manual override

(only for DC solenoid valve)

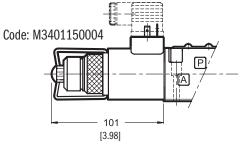


CK1 knob manual override, turning

(only for DC solenoid valve)

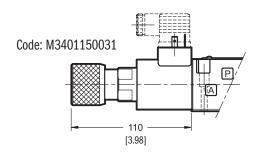


CPK Push manual override with mechanical retention (only for DC solenoid valve)



CK2 and twist manual override

(only for DC solenoid valve)





Surface finishing

0.01/100

VS6M

► INSTALLATION DATA:

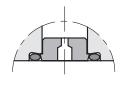
PORT RESTRICTIONS

Port restrictors are recommended if flow variations which exceed the valve performance limit during the switching processes occur, or for circuit dampening.

Port restrictor plugs can be ordered separately with the part numbers shown at right.

| Ø(mm) | PART NUMBER |
|-------|-------------|
| blank | M0144162 |
| 0.6 | M0144163 |
| 0.8 | M0144033 |
| 1 | M0144034 |

| Ø(mm) | PART NUMBER |
|-------|-------------|
| 1.2 | M0144035 |
| 1.5 | M0144036 |
| 1.8 | M0144164 |
| 2 | M0144165 |



INSTALLATION

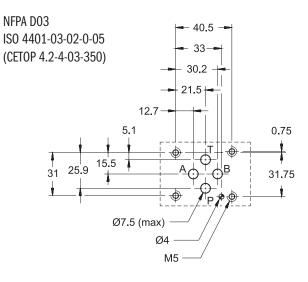
Configurations with centering and return springs can be mounted in any position; code 2 valves - without springs and with mechanical detent - must be mounted with the longitudinal axis horizontal.

Valve fixing takes place by means of screws or tie rods, with the valve mounted on a lapped surface, with values of planarity and smoothness that are equal to or better than those indicated in the drawing. If the minimum values of planarity and/or

minimum values of planarity and/or smoothness are not met, fluid leakages between valve and mounting surface can easily occur.

MOUNTING SURFACE

Dimensions inch [mm]



SEAL KIT

| BUNA SEAL KIT | 1013188 |
|----------------|---------|
| VITON SEAL KIT | 1013096 |

BOLT KIT

| BD03-125 (Valve Only) | 1008406 |
|-----------------------|---------|
|-----------------------|---------|

NOTES:

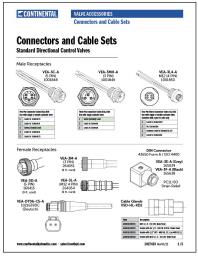
- 1. Bolt kit consists of: Qty. 4 10-24NC x 1.25 inch screws / Qty. 4 #10 Lock washer
- 2. The recommended torque value for fasteners is: 4 lb.ft (5.4 Nm)





CONTINENTAL HYDRAULICS INC. / HYDRECO INC.

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Connectors and Cables Sets Form #1027453

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